ISO 179

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Tepla® T7015GF

Material Description:

Charpy Notched Impact Strength

Notched Izod Impact (23°C)

Unnotched Izod Impact (23°C)

Charpy Unnotched Impact Strength

Tepla ® T7015GF is a 15% glass-fiber reinforced polyetheretherketone (PEEK). The glass fiber content is optimized to provide a balance of strength and stiffness with toughness-related properties. The low fiberglass loading gives the resin improved surface aesthetics and reduced anisotropy over comparable 30% glass reinforced formulations. It has excellent wear resistance, fatigue resistance, purity and chemical resistance to organics, acids and bases. These properties make it well-suited for applications in oil & gas, healthcare, transportation, electronics, chemical processing and other industrial uses.

General		
Material Status	Commercial: Active	
	Asia Pacific	 North America
Availability	• Europe	 Latin America
	Middle East	Africa
Filler/Reinforcement	 Glass Fiber, 15% Filler by Weight 	
	Autoclave Sterilizable	 Good Sterilizability
	 Chemical Resistant 	 Flame Retardant
	Heat Sterilizable	 High Strength
	High Heat Resistance	 E-beam Sterilizable
Features	Radiation (Gamma) Resistant	 Ethylene Oxide Sterilizable
i eatures	 Radiation Sterilizable 	 Fatigue Resistant
	 Radiotranslucent 	 Good Dimensional Stability
	Steam Resistant	 Steam Sterilizable
	Good Impact Resistance	 High Flow
	Biocompatible	
	 Automotive Applications 	 Aircraft Applications
	 Industrial Applications 	 Medical Devices
	 Connectors 	 Dental Applications
Uses	 Medical/Healthcare Applications 	 Oil/Gas Applications
	Pump Parts	• Film
	• Seals	 Surgical Instruments
	Hospital Goods	 Electrical/Electronic Applications
Appearance	• Tan	
Forms	• Pellets	
RoHS Compliance	 RoHS Compliant 	
Processing Method	Injection Molding	
Physical Properties	Typical Value Unit	Test Method
Density/Specific Gravity	1.4 g/cm ³	ASTM D792
Ash Content	15 %	ISO 3451-1
Mechanical Properties	Typical Value Unit	Test Method
Tensile Modulus	6400 MPa	ASTM D638
Tensile Stress (Break)	138 MPa	ASTM D638
Tensile Elongation (Break)	5 %	ASTM D638
Flexural Stress	212 MPa	ASTM D638
Modulus of Elasticity	6.1 GPa	ASTM D638
Impact Properties	Typical Value Unit	Test Method
impage i roperties	Typical value Offic	Test Method

9.4

84.8

8.9

73.7

KJ/m²

KJ/m²

KJ/m²

KJ/m²

Thermal Properties	Typical Value	Unit	Test Method
Deflection Temperature Under Load 4	218	°C	ASTM D648
1.8 MPa. Unannealed 3.2mm	210	C	A311VI D040

Processing Information Typical Value	Unit
Injection Rate Fas	
Screw Compresion Ratio 2.5:1.0 to 3.5:1.0	
Mold Temperature 178 to 204	$^{\circ}\mathbb{C}$
Drying Temperature 150	$^{\circ}$
Drying Time	hr
Front Temperature 377	$^{\circ}$ C
Middle Temperature 373	$^{\circ}\!\mathbb{C}$
Rear Temperature 365	$^{\circ}\!\mathbb{C}$
Nozzle Temperature 382	$^{\circ}\!\mathbb{C}$

NFD ADVANCED COMPOSITES

Tepla® T7015GF

CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard.

在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告!在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

LEGAL NOTICES/法律声明

The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

上列数据只作参考用途,它们可能会受不同因素的影响,使用者有责任通过实验自行确定材料特性。上述资料根据现有测试得出,对物料特性是否适合某特殊用途及特性不能给予保证,数据也没有任何法律约束力。更多有关详细的产品监管信息,请联系客户服务。

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